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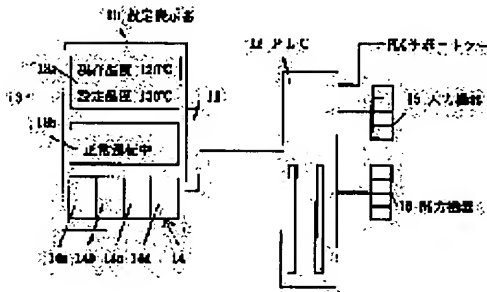
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**(54) SETTING DISPLAY UNIT, PROGRAMMABLE CONTROLLER,
PROGRAMMABLE CONTROLLER SYSTEM AND DEVICE WITH DISPLAY
PART**

(57)Abstract:

PROBLEM TO BE SOLVED: To lighten the burden on a screen designer of the setting display unit and to evade parameter misalteration by an operator by eliminating the need of screen generation on a setting display unit side.

SOLUTION: The programmable controller system is equipped with the programmable controller 12 where the I/O comment for the maintenance of a program is written to a memory in combination by a support tool and the setting display unit 10 equipped with a display part 13 which is connected to the programmable controller 12 and sets data regarding a control state and an operation state in association with its control contents; and the setting display unit 10 inputs the character string of the I/O command from the programmable controller 12 and displays it at the display part 13.



LEGAL STATUS

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